



Formulation

## FABRIC SOFTENER, APPROXIMATELY 21 %

1.5.0/1900120

### INGREDIENTS:

	INGREDIENTS	% W/W
	Calcium Chloride, 25 %	0,2 - 0,6
1	Water	74,8
	Dyestuff, 1%	0,6
	Calcium Chloride, 25 %	0,25
	<b>REWOQUAT® W 90 DPG</b>	23,5
	Perfume oil (Parfum)	0,5 - 1,0

### PROCESSING

Heat the water to approximately 45°C. Add the dyestuff, the silicon antifoam emulsion if required and some of the calcium chloride solution. Slowly disperse the REWOQUAT W 90 DPG (preheated to approximately 55°C), adding calcium chloride solution sufficient to maintain a good processing viscosity. Stir for about 20 minutes and cool to approximately 25°C, adding the perfume oil at between 30 - 35°C. Finally adjust to the required viscosity with calcium chloride solution. Stir continuously throughout the production process. As far as possible avoid air entrainment. A substantial increase in the amount of calcium chloride could result in instability of the dispersion, for example separation.

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